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008705

D2324
Job Sheet 192106



Part No: D2324

Job Qty: 6 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/20/19

Description:

Type: SOLD

Note: DWG REV C IPP: E 03.02.28 Reformat; Incorporated D2324-3 & D2324-5 KJ/RF

Ship Via:

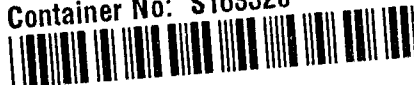
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - 1	6 pcs	3/20/19		0.00	0.08	Small Fab - 1			58 MAR 18 2019 9-89
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
110	QC 5	6 pcs	3/20/19		0.00	0.00	QC 5 - 10			DAS 40 MAR 18 2019 9-89
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 42			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
120	Powdercoat - 1 White GI(A)-B4B	6 pcs	3/20/19		0.00	0.07	Powdercoat - 1 - B4B			BL 19-03-18
							Powdercoat - 2 - B4B			
							Powdercoat - 3 - B4B			
							Powdercoat - 4 - B4B			
START 11:25 Q.T. 320 FINISH 11:55										
130	QC 3	6 pcs	3/20/19		0.00	0.00	QC 3 - 10			
							QC 3 - 13			



Container No: S163320



Part: D2324

Job No: 192106

Serial No/Batch: S163320

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 03/18/19

				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	MAR 18 2019
				QC 3 - 19	DAS 40 9-89
140	Packaging 3-1 - Stock - B4B	6 pcs	3/20/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
150	QC 21 - SA	6 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Assemble as per Dwg D2324. Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum), START TIME: _____ 130 - (QC3- Inspect Part Finish) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN3-12A 5T	Bolt	12 Ea (2 ea)	100-Small Fab - 1	5133167	
D2324-3 6A127 5T367	Bar	6 pcs (1 ea)	100-Small Fab - 1	5X F150643 1X 5133435	
D2324-5 6A127	Strap	12 pcs (2 ea)	100-Small Fab - 1	5084387	
MS21042L3 5T	Nut	12 Ea (2 ea)	100-Small Fab - 1	5157462	
NAS1149D0363J 5T	Washer	24 Ea (4 ea)	100-Small Fab - 1	5152662	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	AN3-12A	12	94	0	
	D2324-3	6	7	0	
	D2324-5	12	14	0	
	MS21042L3	12	3,584	0	
	NAS1149D0363J	24	1,866	0	
Part Specifications					
Specifications could not be found.					